CHEMICAL ENGINEERING (GATE & PSUs)

Postal Correspondence

STUDY MATERIAL (Handwritten Notes)

By Ajay Sir

Solution Thermodynamics



Chemgate Academy @2021 All Rights Reserved

www.chemgateacademy.com

To Buy Postal Correspondence Package Call at 8306260631

GATE-2022 Syllabus: Chemical Engineering

First and Second laws of thermodynamics. Applications of first law to close and open systems. Second law and Entropy. Thermodynamic properties of pure substances: Equation of State and residual properties, properties of mixtures: partial molar properties, fugacity, excess properties and activity coefficients; phase equilibria: predicting VLE of systems; chemical reaction equilibrium.

SOLUTION THERMODYNMAICS COURSE CONTENT

- 1. Introduction
- 2. Phase Rule & VLE
- 3. Equation of State and residual properties and properties of mixtures
 - Partial molar properties
 - fugacity
 - excess properties and
 - activity coefficients
- 4. Phase equilibria
 - Predicting VLE of systems
 - Chemical reaction equilibrium.

Note for Student:

- 1. Full GATE Syllabus covers in Notes.
- 2. Total number of pages in Thermo-II Notes = 190 Pages
- 3. No. of Questions solved in Notes = 75+ Questions
- (GATE PYQs & other good quality question)

VAPOR/LIQUID EQUILIBRIUM (V-L-E)

- > processes such as distillation, Absorption and Extraction bring phases of different composition into contact, land when the phases are not in equilibrium, mass transfer between the phases aftere their compositions. Both the extent of change and the rate of transfer depend on the departure of the system from equilibrium
- The VLE operation considered the interphase transfer of mass and energy which result when a gas is brought into contact with a pre liquid in which it is essentially ansolute

Nature of Equilibrium;

- -> Equilibrium is a static condition in which no changes occur in the macroscopic properties of a system with
- -> This implies a balance of all potentials that may cause change cause change

Example + In the Reboiler for a distillation column, equilibrium blu vapour and liquid phases is assumed.

-> An isolated system consisting of liquid and vapour phases in intimate contact eventually reaches a final state wherein no tendency exists for change to occur within the system. The temperature, pressure, and phase compositions reach final values which thereafter remain fixed. The system is in equilibrium,



Measures of composition > Mass fraction, mole fraction and molar concentration mass of a particular chemical species in 1) Mass fraction = a mixture or solution Total mass of the minture or solution $x_i = \frac{m_i}{m}$ Number of moles of a particular chemical 2) Mole fraction = species in a mixture or solution Total number of moles of the mixture or solution Molar concentration = mole of a minutare or colution Molor volume * for flow process

$$x_i = \frac{m_i}{m}$$
; $x_i = \frac{n_i}{n}$; $c_i = \frac{n_i}{q}$]

 $m_i = \text{Mase flow rate of species if}$
 $n_i = \text{Molar flow rate of species if}$
 $q = \text{Volumetric flow rate } (m^3/\text{see})$

* Molar Mass of a mixture or solution: - (The mole-fraction weighter sum of the molar masses of all species present)



1) Rapult's Law! - (Ideal-Glas & Ideal Solution)

* Assumption required to reduce VLE calculation to Rapuld's Law are:

The vapor phase is an ideal gas which means it applicable only for low to moderate preseure

The Liquid phase is an ideal solution which means it implies that it can have approximate velidity only when the species are chemical similar.

(chemical compositions are same)

equilibrium vapour Liquid Phase mole fraction

y: = vapor phase mole fraction

Pisal = vapor-pressure of pure species is at the temperature of system.

P = total pressure of system

Pi = yiP = xipiat

Pi = yip = partial pressure of species J.

* Real gas as a Ideal gas -> 5 * At High + 2

Jeal-solution behavior is often approximated by liquid phases wherein the molecular species are not too different in size and are of the same chemical nature.

Thus, a mixture of isomers, such a ortho; meta-and fora-xylene, conforms very closely to ideal-solution behavior. (mixtures of adjacent members of a Hornogon Homologous series).

Example: m-hexame-m-heptane, ethanol/propanol, benzene/toluene, acetone/acetornitrile and acetonitrile/nitromethane

* Limitation of Pacult's Law

The cam be applied only pecles for which a vapor prescure is premind this requires that the species be a subcrifical "(i.e. that the temperature of application be below the critical temperature of the species).

2> Henry's Law :

Henry's Law states that the partial pressure of the species in the vapour phase is directly proportional to its liquid-phase mole fraction.

to sits liquid-phase mole fraction.

Thus $P_i = y_i P \ll x_i$ Valid only fright VLEthe pressure $P_i = y_i P = H_{\lambda} x_{\lambda}$ The pressure of the pressu

Where Hi = Henry's constant (experimental terms).

Pi = partial pressure of species is

* Henry's Law !-(P.3al = partial pressure)

-> Application of Rapult's law to species is requires a value for fisal at the temperature of application, and thus is not appropriate for a species whose critical temperature is less than the temperature of application.

Henry's Law states that the partial pressure of the species in the vapor phase is directly proportional to its liquid-phase mole fraction "

partial pressure [YiP = xi Hi]

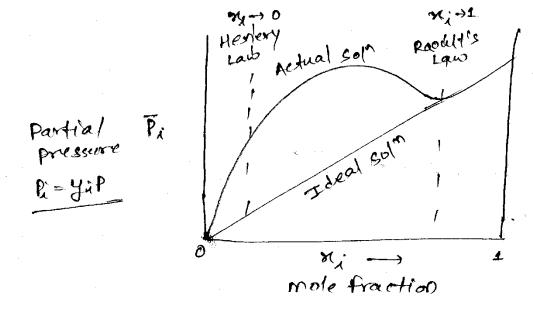
Les Henry's Law for a species pount as a very dilute solute in the liquid phase.

*Example - If a system of air in contact with liquid water is presumed at equilibrium, then the air is saturated with water.

The mole fraction of water vapor in the air is usually found from Rapult's law applied to the water with the assumption that no air dissolves in the liquid phase Thus, the liquid & water is regarded as pure and Raoult's Law for the water (species) becomes

42P= 12 psat put 12=1 $\left[y_2 p = p_2 \text{sat} \right] \Rightarrow y_2 = p_2 \text{sat}/p$

-> The mole fraction of air dissolved in the water is found from Henry's Law. because the critical temperature of air is much lower than 25°c (298.15).



3> modified Rapult's Law >

for Law to moderate precise a much more realistic equation for VLE results character the second major Rapult's - Law assumption (Liquid phase is an ideal solution) is abandoned, and account is taken of deviations from solution ideality in the liquid phase by a factor inserted into Rapult's law, modified to real

Lihere

7, = Activity coefficient

x, = Liquid phase mole fraction

y'= vapour phase mole fraction

p = total pressure

p:sat = vapour pressure of prane species
i at the temperature of system

7; = f (temp & liquid-phase composition)

Different models are available to find the value of Activity coefficient (2):- [for Binary solution] 1) Van-Laar equation *** 2> Margules equation *** 3) Wohl's equation * 1) Vam-Lagr Equation: $\left(\dot{A} = \ln \sqrt{2} \left[1 + \frac{\kappa_2 \ln \sqrt{2}}{\kappa_1 \ln \sqrt{2}} \right] \right)$ $B = ln \sqrt{2}$ Where A P. Can van-Laar coefficient (constant and independent of composition. *2) Margules equation: It Margules two suffix equation [A & morne] $\ln \sqrt{2} = A \times \sqrt{2}$ $\ln \sqrt{2} = A \times \sqrt{2}$ (II) Margules three suffix equation [A, B & (ni or n2)] $\int Lm d_{1} = \chi_{2}^{2} \left[A + 2(B-A) \chi_{1} \right] \left[A + 2(A-B) \chi_{2} \right]$ $\int Lm d_{2} = \chi_{1}^{2} \left[B + 2(A-B) \chi_{2} \right] \left[A + 2(A-B) \chi_{2} \right]$

-> · A, B are margules constant e independent of composition

Que 118 & A bin-very liquid mixture of A and B contains properties 20 mol/, A. At 350k the vapour pressure of pure A and pure B are 92 leps and 35 leps respectively. The mixture follows Raoult's Law. The equilibrium vapour phase mole fraction of 'A' in contact with it liquid mixture at 350k is —.

Sol- Rapult's Law (4:P = 71:P. Sat)

Sola Rabult's Law $y_i P = m_i p_i^{sat}$ $P = P_1 + P_2$ total pressures $P = m_i p_i^{sat} + m_2 p_2^{sat}$ $m_1 = 0.2$, $P_1 = 92$ topa $P = (0.2 \times 92 + 0.8 \times 35) \times p_1$ $m_2 = 0.8$, $p_2 = 35 \times p_1$ $m_3 = 0.8$, $p_4 = 35 \times p_2$ $m_4 = m_4 p_5^{sat}$ $m_5 = m_4 p_5^{sat}$ $m_5 = m_5 p$

Cours 119) An equimolar liquid mixture of species (120) is in (GIATE) equilibrium with its vapour at 40012. At this temp, the vapour pressure of the species are post 180 lapa & post = 12010pa. Assuming Robult's law is valid. The value of y is

(A) 0.3 (B) 0.41 (c) 0.5 (D) 0.6 Solt $N_1 = 42 = 0.5$ $P_1 = 180 | epq$ $P_2 = 120$ $P = n_1 p_2 = 4 + n_2 p_3 = 4$ $P_2 = 150 | pq$ $P = n_1 p_2 = 4 + n_2 p_3 = 4$ $P_3 = 150 | pq$

=) $y_1 = \frac{n_1 p_s ad}{p} = \frac{0.5 \times 180}{150} = 0.6$ option (D) Answer



Que+123) A binary mixture containing species 1 22 forms 2008) an Azentrope at 105.4°C and 1.013 bar, The liquid phase mole fraction of component 1 (m) of this Azeotrope is 0.62. At 105.4'c the pure component vapour pressure for species 122 are 0.878 and \$1665 barr. Assume that the vapour phase is an ideal gas mixture. The vam- Laar constant A and B are given by the expression, $A = \times n \cdot \beta_1 \cdot \left[1 + \frac{\pi_2 \cdot \ln n^2}{\pi_1 \cdot \ln n^2} \right]$ (I) The retivity coefficient 12 and 2 are (i) (0.88, 0.66) (i) (1.52, 0.88) (II) The van-Laar constant A & B under these condition are given by (a) (0,92,0,87) (b) (1,1,24) (c) (1,12,14) (d) (1,52, 1,15) Sold I + for Azertrope (n=4) Stip = Si & Asax 21 = 0:62 SO $P_{2}^{sol} = 0.878 \, \text{bar}$ $P_{3}^{sol} = 0.665 \, \text{bar}$ $P_{3}^{sol} = 0.665 \, \text{bar}$ $P_{3}^{sol} = 0.878 \, \text{bar}$ $P_{3}^{sol} = 0.878 \, \text{bar}$ $P_{3}^{sol} = 0.878 \, \text{bar}$ $P_{3}^{sol} = 0.665 \, \text{bar}$ $P_{3}^{sol} = 0.665 \, \text{bar}$ Page = 0.878 bar 1 (1.15, 1.52) option (b) Answer

van-Laar constant A & B put 2 = 1.15 $\Rightarrow A = lm \sqrt{1 + \frac{\varkappa_2 lm^2}{\varkappa_1 lm^2}}$ 2 = 1.2 n = 0.62 & n = 0.38 A = In (1.15) [1+ 0.38 x In 1.52] $B = \ln \sqrt{2} \left[+ \frac{\pi_1 \ln \sqrt{2}}{\pi_2 \ln \sqrt{2}} \right]$ $B = ln(1.52) \left[1 + 0.62 lm/15 \right]$ B M 15 A (1.12,1) option (Quartous) The van-laar Activity coefficient model for a binary (GIATE) mixture is given by $\ln n_1 = \frac{A^{*}}{1 + \frac{A^{*} x_1}{B^{*} n_2}} = \frac{B^{*}}{1 + \frac{B^{*} x_2}{A^{*} n_1}} = \frac{B^{*}}{1 + \frac{B^{*}}}{1$ where $9_1 = 4.40$, $9_2 = 1.25$, $x_1 = 0.25 + x_2 = 0.75$ Determine constant Ax and Bx (ii) (3, 0,5) (i) (0.5, 0.3) (fil) (0.333,0.2) (iv) (2, 0.333)

 $lm n_1 = \frac{A^{\frac{1}{2}}}{\left(1 + \frac{A^{\frac{1}{2}} n_1}{B^{\frac{1}{2}} n_2}\right)}; lm n_2 = \frac{B^{\frac{1}{2}}}{\left(1 + \frac{B^{\frac{1}{2}} n_2}{A^{\frac{1}{2}} n_2}\right)^2}$ Where $P_1 = 1.40$, $P_2 = 4.25$ My=0.25 , M2=0.75 $lm_{1.40} = A^{10} = A^{10.25}$ $[1 + A^{10.25}]^{2} \Rightarrow . lm_{1.4}[1 + A^{10}] = A^{10}$ $= A^{10} = A^{10} =$ In 1.25 = Bx $\frac{13}{1+\frac{8^{4} (0.75) 72}{4^{4} (0.25) 72}}$ =) $ln1.25 \left(\frac{3B^{*}}{A}\right)^{2} \left[\frac{A^{*}}{3B^{*}} + 1\right]^{2} = B^{*}$ equation (1) = eq (3) $ln 1.25 \left(\frac{3B^m}{A^p}\right)^2 \left(\frac{A^m}{3B^m}\right)^2 = B^m$ In1.4 (Am +1)2 9 BM2 = BM $\frac{\mathbf{B}^{\mathsf{W}}}{\mathsf{A}^{\mathsf{W}}} = \frac{1}{\mathsf{G}} \left[\frac{\mathsf{A}^{\mathsf{W}}}{\mathsf{B}^{\mathsf{W}}} = \mathsf{G} \right]$ But in eqn 3 2 eq m In 1.25 (1+ 3) = B M/4 (1+ 6)= Am en 1.25 (1.5)2 = B# ln 14 (3) 2 = AM AM = 3.02 \(\text{D} \) 3 B* = 0.5 Answer (Ax, Bx) = (2.00, 0.5) option (1)

method-(II)

Van-Laar Activity coefficient A & B given data. $\lambda_1 = 140$, $\lambda_2 = 1.25$ $\mu = 0.25$ & $\mu = 0.75$

$$A = lm \sqrt{1 \left[1 + \frac{m_2 lm \sqrt{2}}{m_1 lm \sqrt{2}}\right]^2}$$

$$A = ln(1.4) \left[1 + \frac{0.75 ln(1.25)}{0.25 ln(1.4)} \right]$$

$$B = ln P_2$$



$$B = ln(1.25) \left[1 + \frac{0.25}{0.75} ln(1.4) \right]^{2}$$



VLE from k-value correctation >

A convenient measure of the tendency of a given chemical species to partition itself preferentially blw liquid and vapour phases is the equilibrium ratio ki.

k. value

- It's tendency to favor the vapor phase

in the vapour phase

If ki<1: Higher contration in the liquid phase

* k-value: The use of knowing elimination of one set of mole fractions syizersmiz in favor of the other.

4) k-value for Rapult's law!

$$K_i = \frac{P_i^{sat}}{P}$$

2) k-value for modified Rapult's camp-

* ki= yi => yi= kini # sy =1 than



For bubble point calculation! where Mi are known + (Ka = Hi) \$ kini = 1 to for pew point point calculation; where y are known $\begin{vmatrix} \frac{1}{2} & \frac{y_i}{k_i} = 1 \\ \frac{1}{2} & \frac{y_i}{k_i} = 1 \end{vmatrix}$ * Note: - 1) for Rapult's law ; (Ideal gas + Ideal liquid) k-value = f(7, P) 2> for modified Real Will (total gas + Non- Ideal liquid) 2 = Activity coefficient = f(T, M) | k-value = f(T, P, ni) 2> for non-ideal gas and non-ideal liquid; [= fugacity coefficient = f(7, y)]

| k-value = f (T, p, n; , yi)



Thermodynamic property relations: Internal energy (closed) dU = Tds - pdv; dH = Tds + vdp; Enthalpy 2> · dA = - Pdv - sdt . Helmholtz free energy 3> der = vdp - sdt ; Gibbs free energy * Solution thermodynamics # fundametal property relatin The Gibbs free energy hany closed system G=f(T,P); (mv)dp - (ms)dT Where n = is the total no, of moles of the system -> Equation (1) may be applied to a single-phase fluid in a closed system wherein no chemical reactions occur. : for such a system the composition is necessarily constant $\left[\frac{\partial (mG)}{\partial P}\right]_{T,m} = m \times \text{ aind } \left[\frac{\partial (mG)}{\partial T}\right]_{P,m} = -m S$ G at constant T ast constant p n = the numbers of moles of all chemical species are held constant.

* for a general case of a single-phase, open system that can interchange matter with its surroundings. total wibbs energy ng = f(T,p) since material may be taken from or added to the system, ma = f(T, P, m;) where n: = the numbers of moles of the chemical species present (moles of species 3) The total differential of nou Service of the part of the par Chemical summation is over all species present nj indicates that all mole numbers except the ith are held constant chemical potential; $M_i = \frac{1}{2} \frac{\partial(nG_i)}{\partial n_i}$ Ving force of mase transfer:

from eqn (2), (3) & (4) (at comst of, praviable mass & composition) total

Glibbs

emergy d(mg) = (mv) dp - (ms) dT + \(\sum_{i}\) dm; \(-\sum_{i}\)

Fundamental property relation for single-phase fluid system.

FUGACITY > It is winderly used in solution thermodynamics to represent the behaviour of real gas. The name fugacity means fleetness or escaping tendency. * for pure gales: (pure substances) I for an infinitesimal reversible change occurring in the system under isothermal conditions. du= vdp- sdT da= vdp] \rightarrow for 1 mole of an ideal gas pur AT \Rightarrow v = RT dy = /RT / dp $dG = \begin{pmatrix} PT \\ P \end{pmatrix} dP$ $dG = PT \int_{P_1}^{P_2} df \ln P$ $dG = PT \int_{P_1}^{P_2} df \ln P$ L) This equation is applicable only to Ideal gares => If, we represent the influence of preseure on Glibbs free energy of real gases by a similar relationship, then the true pressure in the above equation should be replaced by an effective pressure, Which is known as "fugacity". Des productions of the production of the pases of the equipment of the pases

on integration, we get G= RT Inf + c where c is a constant of integration C = f (temperature and vature of gas) fugacity: It has the same dimension as pressure, usually Atmosphere or bar. * Fugacity .

Ideal gas Normolecular intraction c = fugacity (f) If Afraction forces of Cpr If pepulsion forces blu melecules f>pr * In case of Ideal gas , AG = RT In (P2/P1) AG = RT LM (Foffi) $\frac{f_2}{f_1} = \frac{p_2}{p_1} \Rightarrow \left[f \times p \right] \text{ for ideal gases}$ $\frac{+}{P}$ = 1 (for convenience) [f=p] for ideal gases

|dG| = RT di(Lnf)|

- → The fugacity is always equal to the pressure for an ideal gas (f=p).
- of for Real gases, fugacity and pressure are not proportional to one another, and f is not constant as the pressure of the gas is reduced, the behaviour of the real gas approaches that of an ideal gas,

gas should be the same as its preseure

Fugacity coefficient or f = 1 or f = 1 as $p \rightarrow 0$ as low pressure

* Fugacity coefficient of f = f

where, \$\phi \rightarrow \text{fugacity coefficient}

The ratio of fugacity to pressure is known as "fugacity coefficient". It is dimensionless and depends on nature of the gas, the pressure and the temperature.

PROPERTY CHANGE OF MIXING :+

Molar properties of an ideal solution is simply the average of the molar properties of the pure components, each weighted according to its mole fraction.

* for ideal solution

 $M = \sum_{i} x_i m_i$

* for Real solution

(m=zximi)

M = Eximit Am

Property change > Am

of mixing.

Imp: $\sum x_i \left(\underline{m}_i - \underline{m}_i \right)$

for ideal solution $M = \sum x_i m_i'$ Where M = Molar property of the solution $M_i = molar$ property of fure i $x_i' = mole$ fraction of G'

for real solution M= Eximi+ AM

Where Am = property change of mixing



1> Gibbs Energy change of mixing :> the change in the free energy of a substance. When it is brought from its standard state to the solution, for component is don' = RTd Infi Gi - Gi = RTLM(fi/fi) for is in solution dois = RTd linfi Gi -Gi = R7 dn (fi/fi) eg 2 - eg 1 RT Ima; a = Activity coefficent 9= fi/fi AG = RT Mai * the free energy change of mixing can be written ΔG = Σ x, (G; -G) € Δm = Ση, (m; -m) from egn (2 (4) AG = Exi (RT enai) > AG = Exi Inai $\Rightarrow \left| \frac{\Delta GI}{RT} = \sum \chi_i' \operatorname{Im} q_i' \right|$



JOIN CHEMGATE ACADEMY

- *** ONLINE GATE COACHING**
- * POSTAL CORRESPONDENCE
 COACHING
- **ONLINE TEST SERIES**

To Buy Postal Correspondence Package Call at 8306260631